



The reflection  
of 100 years  
of expertise

2024-2025 Collection



Windows • Steel Doors • Patio Doors



Abitibi-Témiscamingue  
[roberge1917.com](http://roberge1917.com)

# THE REFLECTION OF 100 YEARS OF EXPERTISE

**In 1917**, Alexandre Roberge started his modest company in La Sarre, Abitibi-Témiscamingue. Skilled with his hands and passionate about work that was well done, he crafted wooden doors and windows by hand.

**In 1950**, Roberge became the most important company of its kind in Abitibi-Ouest. It was also in 1950 that Mr. Roberge's son, Jean-Guy, then 20 years old, joined his father in the family business. He later bought it **in 1960**. A formidable challenge lay ahead for the young 30-year-old man. With the same passion, he set up a production line for doors and windows as well as a distribution network throughout the Abitibi-Témiscamingue and Northeastern Ontario regions.

Toward the **end of the 1970s**, the infectious enthusiasm of the Roberge family extended to the third generation, when the two grandsons,

Pierre and Gaétan, joined the company. Since then, the modernization of the door and window factory has made it possible to deliver a product that is continually better suited to the rigors of the Quebec climate.

**Between 1999 and 2011**, the company opened two sales branches: the first in Gatineau, the second in Nepean. Today the company contributes to the Quebec economy by creating more than 100 jobs.

**In 2016**, the company was acquired by local entrepreneurs who have in their hearts the local economy, the regional products, and their greatest asset, their employees, who do an outstanding job each and every day. **In 2017**, Roberge celebrated its 100th anniversary and set up its own paint shop.







“

Roberge started its operations in Abitibi more than 100 years ago. Our company's success comes from our highly effective products developed by our dedicated team.

”

**Bruno M.**

A true craftsman for the past 38 years at Roberge

**PROUDLY  
CRAFTING  
YOUR  
COMFORT**

# WHY CHOOSE ROBERGE WINDOWS?

- \ BECAUSE THEY'RE THE **BEST** WINDOWS ON THE MARKET
- \ BECAUSE THEY'RE SPECIALLY DESIGNED FOR OUR **NORTHERN CLIMATE**
- \ BECAUSE THEY MEET THE **HIGHEST QUALITY STANDARDS** IN THE INDUSTRY
- \ BECAUSE THEY'VE BEEN MANUFACTURED BY TRUE CRAFTSMEN **FOR OVER 100 YEARS** IN ABITIBI
- \ BECAUSE THEY'RE ALL AVAILABLE WITH **TRIPLE PANE**



**PROUDLY  
CRAFTING  
YOUR  
COMFORT**

## STYLE

- \ Wide selection of window **models** (casement, awning, sliding, hung, fixed or architectural)
- \ High-quality **materials** (all-PVC and PVC/ aluminium)
- \ Colonial or contemporary **designs**
- \ Wide range of **colors** for matching your windows to your home's exterior finishing
- \ **Retrofits** or new **construction**
- \ Unique white gloss **finish** for easy cleaning
- \ Highest quality of **paint**
- \ **Black spacer** that **enhances** the aesthetic appeal of the window
- \ Wide choice of **grills** to match your style

## QUALITY

- \ **Three choices of thermopanes:**
  - 7/8" double glass with Low-E and argon gas
  - 1 1/4" triple glass with Low-E and argon gas
  - 1 1/4" triple glass with two Low-E and argon gas
- \ **Customised thermopanes** (frosted, sandblasted or tinted finish, glue chip, safety glass, etc.)
- \ **Maximum insulation** (high performance PVC multi-chambered design)
- \ **Thermopane mould on the inside** (better performance)
- \ **Opening-limiting device** available for added safety (casement, sliding, and hung)
- \ Wide selection of **brickmoulds**
- \ Built-in 1/2" and 3/4" **drywall** return (for easy installation of multiple interior moulds)
- \ Metal **fasteners** attached to all our windows (easy installation)
- \ **High-quality hybrid product** (thicker aluminium, crimped corner, and flawless finish)

# WINDOWS

## CASEMENT AND AWNING

### 4000 SERIES

Windows that meet the needs of your retrofit and new construction projects.

Choice of **four all-PVC frames and two hybrid frames**, paintable on the inside and outside.

Structural window for a larger viewing area.

**Full 90-degree opening** of the operating sashes to make cleaning the outside surface easier.

**Triple weather stripping** on the sash consisting of a series of three airtight and watertight barriers (gaskets will not stretch or shrink and are completely replaceable in the event of accidental damage).

**Multipoint lock** fitted with a 1 to 5 point stainless steel bar attachment, according to dimensions, providing maximum tightness and greater structural integrity.

**Heavy-duty operator** from the Encore series with retractable handle.

Solid steel lock-and-keeper system (increases performance and provides maximum intrusion protection).

**Triple-pane glass** available for **all frames**

**Screen built with a coextruded aluminium frame—no corners** or handles, no yellowing, greater durability, and better adhesion to the window frame.



Casement

Awning

### PVC

#### 4406 – 4 5/8"

**Quality, performance, price**

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)



#### 4607 – 6 1/2"

**Best quality, best performance**

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)

Thermopane in the warmest part of the wall (increased condensation resistance)



#### 4402 – 4 5/8"

**Retrofit or new construction, possibility of installing from the inside, price**

Designs: colonial and contemporary

Designed to accept multiple exterior brickmoulds



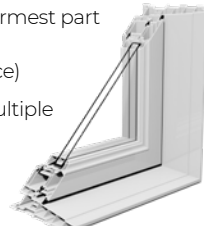
#### 4602 – 6 1/2"

**Maximum condensation resistance**

Designs: colonial and contemporary

Thermopane in the warmest part of the wall (increased condensation resistance)

Designed to accept multiple exterior brickmoulds



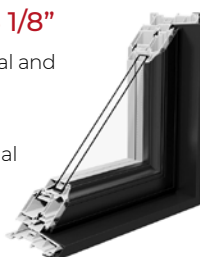
### HYBRID

**The warmth of PVC with the durability of aluminium**

#### AL4402 – 5 1/8"

Designs: colonial and contemporary

Possibility of adding a colonial brickmould



#### AL4402MB – 6 1/4"

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)





# SLIDING AND HUNG

## 2000 SERIES

Windows that meet the needs of your retrofit, new construction, and self-build projects.

Choice of **four all-PVC frames and three hybrid frames** paintable on the outside only.

**Triple weather stripping** (oversized at rails) for maximum weather tightness.

**Interlock lock and keeper system** guarantees maximum security against intruders and creates a water tight seal.

Hung window equipped with a **system of counterweights to make the window easier to open** and close.

**Triple-pane glass** available for **all frames**.

### Two Sliding Versions

- Sliding fitted with a tilting sash that tilts inward — The sash is fitted with chrome-plated tandem wheels for smooth movement.
- Sliding window fitted with a tilting system — The sash tilts inward for full frame ventilation as well as safe and easy cleaning.

## DESIGNS

Colonial

Contemporary



Hung

Removable pane on rollers



Pivoting pane



## PVC

### 2402 – 4 5/8"

**Retrofit or new construction, possibility of installing from the inside, price**

Design: colonial

One opening sash and one fixed thermopane

Designed to accept multiple exterior brickmoulds



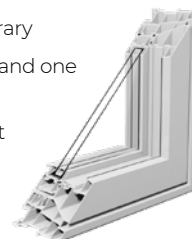
### 2405 – 4 5/8"

**Retrofit or new construction, possibility of installing from the inside, price**

Design: contemporary

One opening sash and one fixed thermopane

Designed to accept multiple exterior brickmoulds



### 2607 – 6 1/2"

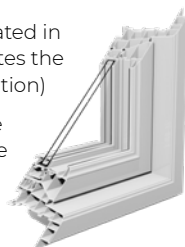
**Significantly increases condensation resistance**

Design: colonial

One opening sash and one fixed thermopane

Brickmould integrated in the frame (eliminates the risk of water infiltration)

Thermopane in the warmest part of the wall (increased condensation resistance)



### 2403 – 4 5/8"

**Product that matches well with any design (colonial or contemporary)**

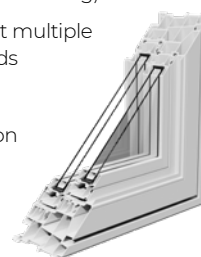
**Two opening sashes** (maximum ventilation)

Two sashes that incline and tilt to the inside (easy exterior cleaning)

Designed to accept multiple exterior brickmoulds

Removable sashes

Available in a version with rollers only



## HYBRID

**The warmth of PVC with the durability of aluminium**

### AL2402 and AL2405 – 5 1/8"

Designs: colonial and contemporary

One opening sash and one fixed thermopane



### AL2402MB – 6 1/4"

Design: colonial

Brickmould integrated in the frame (eliminates the risk of water infiltration)

One opening sash and one fixed thermopane





# ARCHITECTURAL WINDOWS

## ALL-PVC AND HYBRID WINDOWS

**Choice of 4 all-PVC frames and 5 hybrid frames**, which blend perfectly with 4000 and 2000 series windows.

**A number of architectural window models** are available on our website.

Sharing the same standard features as the 4000 and 2000 series.

Available with **multiple options of interior and exterior moulds** from the 4000 and 2000 series.

Modular assembly for windows and doors for a range of possibilities.



*Model for display purposes only*

*\*Also available with HYBRID aluminium cladding*

## PVC

**All the frames below are also available in hybrid for angular shapes**

### 4401 – 4 5/8"\*

**Perfect for irregular shapes**

Design: colonial

Shapes such as half-moon, circular arc, oval or circle as well as angular shapes (triangle, trapezoid, etc.)

Lets in more light than the 4409



### 4409 – 4 5/8"\*

**Simulates a casement or awning window pane**

Design: colonial

Angular shapes (trapezoid, triangle, hexagon, etc.)



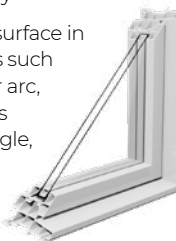
### 4403 – 4 5/8"\*

**Maximizes the glass surface**

Design: contemporary

Maximizes the glass surface in windows with shapes such as half-moon, circular arc, oval or circle as well as angular shapes (triangle, trapezoid, etc.)

Lets in more light than the 4408



### 4408 – 4 5/8"\*

**Simulates a casement or awning window pane**

Design: contemporary

Angular shapes (trapezoid, triangle, hexagon, etc.)



## HYBRID

**High-end, the warmth of PVC with the durability of aluminium**

### 3663 – HYB 5 1/8"

Designs: colonial and contemporary

Frame can be curved to create round shapes, such as a half-moon, a circular arc, an oval, an elongated ellipse, etc.

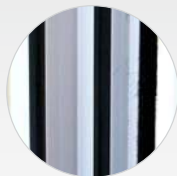


# STANDARD FEATURES

## CASEMENT AND AWNING



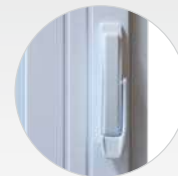
Stainless steel retaining cap



Triple weather stripping



White tango-style retractable handle



Multipoint lock (1 to 5 points)

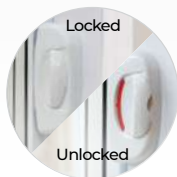
## SLIDING AND HUNG



Tandem chrome-plated castors



Opening-limiting device (optional)



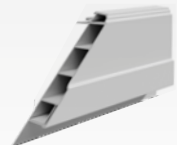
Interlock automatic lock

# OPTIONS

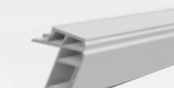
## EXTERIOR PVC MOULDS



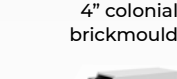
2" extension



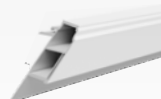
2" colonial brickmould



1 7/8" - 1 1/8" extended colonial brickmould



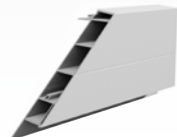
4" colonial brickmould



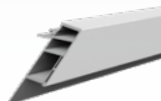
1 1/8" colonial brickmould



7/8" contemporary brickmould



4" contemporary brickmould



1 1/8" contemporary brickmould

## EXTERIOR PVC OR ALUMINIUM MOULDS

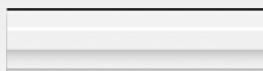


1 1/8" colonial brickmould



1 1/8" contemporary brickmould

## SIMULATED DIVIDED LITES AND GRILLS



1 1/2" stylized PVC or colored aluminium simulated divided lites



2" contemporary PVC or colored aluminium simulated divided lite



3/4", 1" or 1 3/4" Georgian white or color grill

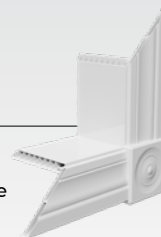


5/8", 1" or 2" flat white or color grill



White, tin, silver, or brass tubular grill

## INTERIOR MOULDS



PVC corner mounted with extension, frame and rosette

Extension available in 5 3/4", 7", or 10"

Frame available in 2 1/2" or 3 3/8"

Contemporary frame available in 2 1/2"



Pine or PVC-cladded wood extension in 5 5/8" or 9 1/4"

## 1 1/4" TRIPLE PANE

Triple with argon gas and one Low-E

Triple with argon gas and two Low-E





# DOORS

doors

## TRENDS

### DOOR PANELS



VOG



LINEA



SOHO



SYDNEY



UNI



ERA



TAO



OSO



LONDON



VICTORIA SHAKER

# COMMODITIES

## DOOR PANELS

### CONTEMPORARY STYLE



Flush

Victoria  
Shaker

Vog

Soho

### COLONIAL/CLASSIC STYLE



Orleans

6 Panel

Sydney

London

Scroll Top

## DOOR WINDOWS

### CONTEMPORARY

Satin  
22" x 17"Clear CAFA  
22" x 48"Clear CAFA  
22" x 64"

### COLONIAL/CLASSIC

Clear CAAL  
22" x 36"Clear CAAL  
22" x 48"Clear CAAL  
22" x 64"  
20" x 64"

### STYLE COMBINATIONS

Clear  
22" x 17"Clear  
22" x 36"Clear  
22" x 48"Clear  
22" x 64"  
20" x 64"Clear  
22" x 48"Clear  
22" x 36"Clear  
22" x 36"

## SIDE WINDOWS

### VARIOUS MODELS AND SIZES AVAILABLE

Clear  
13 7/8" x 79"Edge  
13 7/8" x 79"Alys  
13 7/8" x 79"Sandblast  
13 7/8" x 79"Soft  
13 7/8" x 79"

## SIDE PANELS

### COLONIAL/CLASSIC

Flush  
7" x 64"Clear  
7" x 64"CAAL  
7" x 64"Embossed  
7" x 64"Clear  
8" x 36"CAAL  
8" x 36"Clear  
8" x 48"CAAL  
8" x 48"



## OUR MODELS

|                                                                              | SINGLE                                                                              |                                                                                       | DOUBLE                                                                                |  |
|------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|
|                                                                              |   |                                                                                       |   |  |
| NUMBER OF STEEL DOORS                                                        | 1                                                                                   | 2 OPENINGS                                                                            | 2 (1 FIXED AND 1 OPENING)                                                             |  |
| 20 YEAR WARRANTY                                                             |  |  |  |  |
| AVAILABLE FRAMES:                                                            |                                                                                     |                                                                                       |                                                                                       |  |
| 11/4" x 4 5/8"    11/4" x 6 5/8"    11/4" x 9 1/4"                           |  |  |  |  |
| 1 5/8" x 6 7/16"    1 1/4" x 7 1/4"                                          |  |  |  |  |
| FRAME CLADDING:                                                              |                                                                                     |                                                                                       |                                                                                       |  |
| VINYL AND/OR ALUMINIUM                                                       |  |  |  |  |
| OTHER FEATURES:                                                              |                                                                                     |                                                                                       |                                                                                       |  |
| DOOR WINDOW WITH ENERGY EFFICIENT GLASS<br>LOW-E ARGON                       |  |  |  |  |
| SCREEN DOOR                                                                  |                                                                                     | OPTIONAL                                                                              |  |  |
| POLYFLEX WEATHER STRIPPING ON THREE SIDES                                    |  |  |  |  |
| MAGNETIC WEATHER STRIPPING WITH COMPRESSION                                  |  |  |  |  |
| PROTECTIVE VINYL STRIP WITH BRUSH SEAL<br>(REDUCED RISK OF AIR INFILTRATION) |  |  |  |  |
| ANODISED ALUMINIUM SILL                                                      |  |  |  |  |

**Included:** 3 hinges, screwed adjustable bottom sweep with screw cap, brushed weather stripping along the bottom edge of the door, all factory-installed on every door. The grooving for the plates on the door slab and frame and handle holes are made at the factory. 1 3/4" superior quality 24-gauge steel door.



# STRUCTURAL ASSEMBLY

Exterior frame dimensions are also available in smaller or larger sizes than those found in the table below.

All measurements are in inches, calculated with the big mullion and the standard side.

|                                              |                                                                                     | DOOR | EXTERIOR FRAME SIZE<br>EXTERIOR AND INTERIOR VINYL CLADDED |         |                  |         |                          |         |
|----------------------------------------------|-------------------------------------------------------------------------------------|------|------------------------------------------------------------|---------|------------------|---------|--------------------------|---------|
|                                              |                                                                                     |      |                                                            |         |                  |         |                          |         |
| SINGLE DOOR                                  |    |      | 1 1/4" x 4 5/8" - 6 5/8"                                   |         | 1 5/8" x 6 7/16" |         | 1 1/4" x 7 1/4" - 9 1/4" |         |
|                                              |                                                                                     | 32"  | 33 1/2"                                                    | 82 1/2" | 34 1/2"          | 82 7/8" | 33 1/2"                  | 82 1/2" |
|                                              |                                                                                     | 34"  | 35 1/2"                                                    | 82 1/2" | 36 1/2"          | 82 7/8" | 35 1/2"                  | 82 1/2" |
|                                              |                                                                                     | 36"  | 37 1/2"                                                    | 82 1/2" | 38 1/2"          | 82 7/8" | 37 1/2"                  | 82 1/2" |
| SINGLE DOOR +<br>1 SIDELIGHT (A, B)          |    |      | 1 1/4" x 4 5/8" - 6 5/8"                                   |         | 1 5/8" x 6 7/16" |         | 1 1/4" x 7 1/4" - 9 1/4" |         |
|                                              |                                                                                     | 32"  | 49"                                                        | 82 1/2" | 50"              | 82 7/8" | 49"                      | 82 1/2" |
|                                              |                                                                                     | 34"  | 51"                                                        | 82 1/2" | 52"              | 82 7/8" | 51"                      | 82 1/2" |
|                                              |                                                                                     | 36"  | 53"                                                        | 82 1/2" | 54"              | 82 7/8" | 53"                      | 82 1/2" |
| SINGLE DOOR +<br>2 SIDELIGHTS (A, C)         |    |      | 1 1/4" x 4 5/8" - 6 5/8"                                   |         | 1 5/8" x 6 7/16" |         | 1 1/4" x 7 1/4" - 9 1/4" |         |
|                                              |                                                                                     | 32"  | 64 3/8"                                                    | 82 1/2" | 65 3/8"          | 82 7/8" | 64 3/8"                  | 82 1/2" |
|                                              |                                                                                     | 34"  | 66 3/8"                                                    | 82 1/2" | 67 3/8"          | 82 7/8" | 66 3/8"                  | 82 1/2" |
|                                              |                                                                                     | 36"  | 68 3/8"                                                    | 82 1/2" | 69 3/8"          | 82 7/8" | 68 3/8"                  | 82 1/2" |
| DOUBLE DOOR<br>2 OPERABLES                   |   |      | 1 1/4" x 4 5/8" - 6 5/8"                                   |         | 1 5/8" x 6 7/16" |         | 1 1/4" x 7 1/4" - 9 1/4" |         |
|                                              |                                                                                     | 32"  | 66 3/8"                                                    | 82 1/2" | 67 3/8"          | 82 7/8" | 66 3/8"                  | 82 1/2" |
|                                              |                                                                                     | 34"  | 70 3/8"                                                    | 82 1/2" | 71 3/8"          | 82 7/8" | 70 3/8"                  | 82 1/2" |
|                                              |                                                                                     | 36"  | 74 3/8"                                                    | 82 1/2" | 75 3/8"          | 82 7/8" | 74 3/8"                  | 82 1/2" |
| DOUBLE DOOR<br>1 OPERABLE                    |  |      | 1 1/4" x 7 1/4"                                            |         | 1 5/8" x 6 7/16" |         | 1 1/4" x 7 1/4"          |         |
|                                              |                                                                                     | 28"  | 58 7/8"                                                    | 82 1/2" | 59 7/8"          | 82 7/8" | 58 7/8"                  | 82 1/2" |
|                                              |                                                                                     | 32"  | 66 7/8"                                                    | 82 1/2" | 67 7/8"          | 82 7/8" | 66 7/8"                  | 82 1/2" |
|                                              |                                                                                     | 34"  | 70 7/8"                                                    | 82 1/2" | 71 7/8"          | 82 7/8" | 70 7/8"                  | 82 1/2" |
|                                              |                                                                                     | 36"  | 74 7/8"                                                    | 82 1/2" | 75 7/8"          | 82 7/8" | 74 7/8"                  | 82 1/2" |
| DOUBLE<br>1 OPERABLE,<br>1 SIDELIGHT (C, E)  |  |      | 1 1/4" x 7 1/4" - 9 1/4"                                   |         | 1 5/8" x 6 7/16" |         | 1 1/4" x 7 1/4" - 9 1/4" |         |
|                                              |                                                                                     | 32"  | 82 3/8"                                                    | 82 1/2" | 83 3/8"          | 82 7/8" | 82 3/8"                  | 82 1/2" |
|                                              |                                                                                     | 34"  | 86 3/8"                                                    | 82 1/2" | 87 3/8"          | 82 7/8" | 86 3/8"                  | 82 1/2" |
|                                              |                                                                                     | 36"  | 90 3/8"                                                    | 82 1/2" | 91 3/8"          | 82 7/8" | 90 3/8"                  | 82 1/2" |
| DOUBLE<br>1 OPERABLE,<br>2 SIDELIGHTS (D, E) |  |      | 1 1/4" x 7 1/4" - 9 1/4"                                   |         | 1 5/8" x 6 7/16" |         | 1 1/4" x 7 1/4" - 9 1/4" |         |
|                                              |                                                                                     | 32"  | 97 3/4"                                                    | 82 1/2" | 98 3/4"          | 82 7/8" | 97 3/4"                  | 82 1/2" |
|                                              |                                                                                     | 34"  | 101 3/4"                                                   | 82 1/2" | 102 3/4"         | 82 7/8" | 101 3/4"                 | 82 1/2" |
|                                              |                                                                                     | 36"  | 105 3/4"                                                   | 82 1/2" | 106 3/4"         | 82 7/8" | 105 3/4"                 | 82 1/2" |

All dimensions above, in width, are applicable for 8" doors. However, the height with 1 1/4" frames is 98 1/2" and the height with 1 5/8" frames is 98 7/8".

- Height and width tolerance + or - 1/8"
- Height of door panel 79"
- For a flat sill, deduct 1 1/2" in height

## LEGEND

- (A) For an opening sidelight, deduct 1/2" in width
- (B) With a small mullion, deduct 5/8" in width
- (C) With two small mullions, deduct 1 1/4" in width
- (D) With three small mullions, deduct 1 7/8" in width
- (E) Available screen with extended mullion

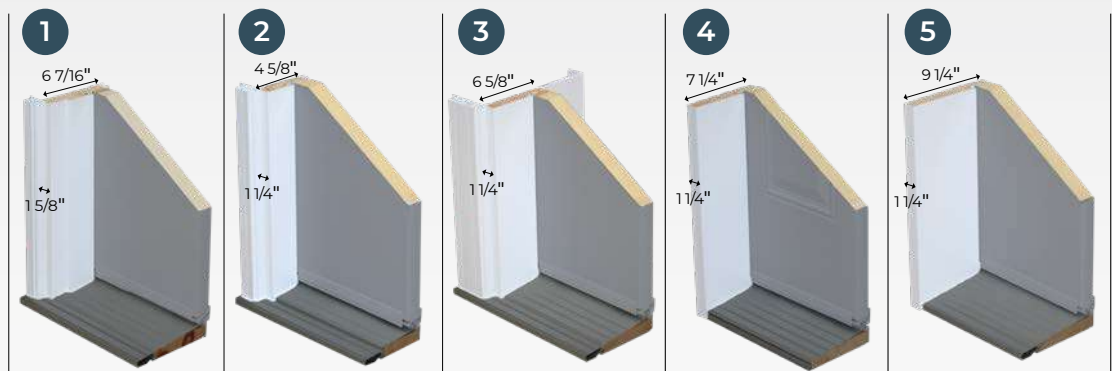
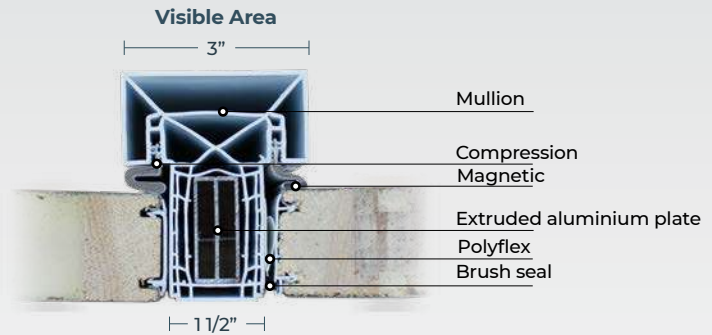
# QUALITY MADE BY ROBERGE

## BIG DOOR MULLION

100% cellular PVC mullion, no risk of degradation, allowing for structural assembly.

Improved appearance.

Less caulking joints, greatly reducing the risk of water infiltration.



| OPTIONS | SIZES                                     | 1 5/8" x 6 7/16" | 1 1/4" x 4 5/8" | 1 1/4" x 6 5/8" | 1 1/4" x 7 1/4" | 1 1/4" x 9 1/4" |
|---------|-------------------------------------------|------------------|-----------------|-----------------|-----------------|-----------------|
|         | 1 1/8" BRICKMOULD<br>(REFERENCE: MODEL 1) | ✓                | ✓               | ✓               | ✓               | ✓               |
|         | 2" BRICKMOULD<br>(REFERENCE: MODEL 2)     | ✓                | ✓               | ✓               | ✓               | ✓               |
|         | 4" BRICKMOULD<br>(REFERENCE: MODEL 3)     | ✓                | ✓               | ✓               | ✓               | ✓               |
|         | DRYWALL                                   | 1/2" and 3/4"    | 1/2"            | 1/2"            | 1/2"            | 1/2"            |

1 1/8" Brickmould



2" Brickmould



4" Brickmould



## WEATHER STRIPPING

Thermal breakage and door sweep to prevent water and air infiltration.

Weather stripping ensures watertightness and A3 tested for air infiltration.



Double weather stripping adapted to counteract winter cold, magnetic on handle side and head, compression on hinged side and Polyflex on 3 sides and on the bottom, with well-positioned brushed weather stripping.



## EXTENSIONS

- Contemporary frame available in 2 1/2"
- Colonial frame available in 2 1/2" and 3 3/8"
- Extension available in 5 3/4" and 7"



Rosette



2 1/2" frame



3 3/8" frame



5 3/4" extension



7" extension

# 8-FOOT DOORS

## FOR AN ELEGANT ENTRANCE

Whether you choose a contemporary or colonial model, our 8-foot doors are sure to turn heads! We offer a wide selection of door panels, glass, colors and accessories to enhance the style of your entrance.

| MODELS AVAILABLE | 32" X 95" | 34" X 95" | 36" X 95" | SIDE 13 7/8" X 95" |
|------------------|-----------|-----------|-----------|--------------------|
| FLUSH            | ✓         | ✓         | ✓         | ✓                  |
| VOG              |           | ✓         | ✓         |                    |
| TAO              |           | ✓         | ✓         |                    |
| SOHO             | ✓         | ✓         | ✓         |                    |
| ORLEANS          | ✓         | ✓         | ✓         | ✓                  |
| 6 PANEL          | ✓         | ✓         | ✓         |                    |



## DECORATIVE GLASS

Your door can be complemented with a glass insert to customise it to the style of your home. Choose from the following available dimensions:

- 22" x 14 7/16"
- 22" x 9"
- 22" x 80"
- 22" x 64"
- 22" x 12"
- 22" x 48"
- 7" x 64"
- 8" x 80"
- 11 15/16" x 76 1/16"

## HANDLES

The appearance of 8-foot doors blends well with door pull handles. These are available in various models, finishes and dimensions.

Here are a few examples: 48", 60", 72" or even 84".

\* Take note that certain models can also be installed on door panels with a height of 79"\*



# COLORS

## DOORS

Your door can be painted on both the dependent and independent side. Choose from our wide range of available colors (see p. 26).



## BALL BEARING HINGES AND MULTIPOINT HANDLES

Satin chrome    Bright brass    Antique brass



Satin nickel    Venetian bronze    Antique nickel    Flat black

## HINGES (COLORS AND DESIGNS)

**REGULAR HINGES (STANDARD)**  
Silver



**SPRING HINGES (OPTIONAL)**  
Satin chrome, brass and black



**BALL BEARING HINGES (OPTIONAL)**  
Available with or without steeple tips



**BALL BEARING HINGES (OPTIONAL)**  
Stainless steel





# DECORATIVE GLASS

**Novatech®**



decorative glass

**BALANCE** An homage to classic grills with a modern touch. Balance is composed of sandblasted finish glass showcasing elegant intersecting clear glass lines, offering both privacy and visibility.

## OUR PRODUCTS

A door glass has to withstand the tests of time. Since our beginnings in decorative glass manufacturing, we've integrated new materials and processes to develop innovative technologies and attractive designs.

Our products are designed to help you create warm, inviting spaces that you'll enjoy coming back to night after night.

Many other models available  
Consult [grouphenovatech.com](http://grouphenovatech.com).



**GARAGA**

## AZUR

With its contemporary or eclectic style, this glass is suitable for both retrofit and new construction projects.



### BELMONT

Urban-style glass with an asymmetric and minimalist composition of patinated flat rods and stin finish glass that fits well with the look and materials of contemporary homes.



### MISTRAL

Elegant Art-Nouveau style  
Simple, slender shapes.



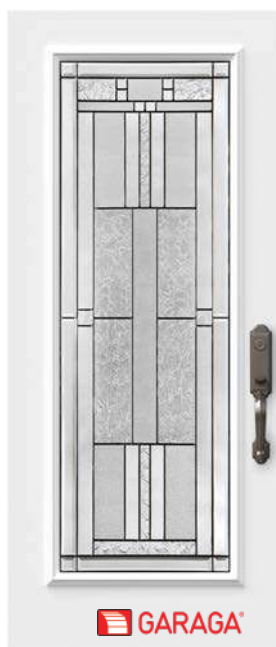
### BOLERO

Arrangement of retro and modern textured glass.



### CELESTE

A geometric pattern with a refined and balanced light effect.



### CACHET\*

Blends four striking textures to make your home stand out.



### WINCHESTER

Sleek and balanced, the Winchester offers a rich and contrasting blend of satin, clear glass, and black polished rods.



### MASTERLINE\*

A modern design with alternating strips of polished glass and Screen glass.



### LIANO

This stylish decorative glass is a new take on a classic look.



### EDGE

Combining privacy and visibility, thanks to its sanded finish glass with a clear surround.



### EQUATION

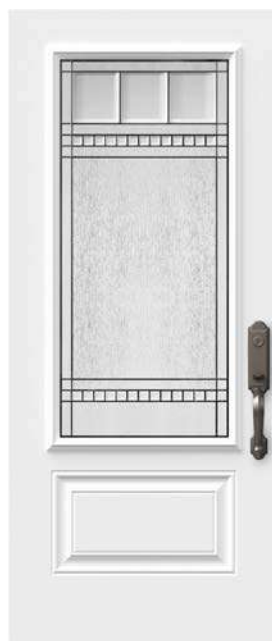
With its modern style, this model offers simplicity with the privacy of sanded finish glass, crossed with distinctive perpendicular lines.

decorative glass



### CRYSTAL

Crystal offers the asymmetrical design thanks to its composition of Screen glass, clear perpendicular lines and elegant beveled square.



### CHANELLE

Adds a stately, elegant, and timeless touch to any home, classic or modern.



### BISTRO

With its arched central piece crowned by bevelled clear glass, it offers a consistently classic and natural look.





## OUR COMPANY

Verre Select stands out as a leader in the decorative glass industry. Through an efficient network of distributors, we've assisted customers in their renovation and construction projects for the past 37 years.

Known for our quality products, we create the current trends by constantly expanding our product range to make your home distinctive, comfortable, and personalized. Our innovative ideas ensure that you're always getting the most recent, original, and exclusive products.

**Verre Select, the partner for your projects and ideas**

Many other models available  
Consult [verreselect.com](http://verreselect.com).

## CROSSWALK

Contemporary and Classic Collection



## LINEA

Contemporary and Classic Collection  
Glass size: 8" x 17"



**SATIN**  
Contemporary and  
Classic Collection



**RODIN**  
Classic Collection



**AMADEUS**  
Contemporary Collection



**CINDY**  
Classic Collection



**WHISTLER**  
Classic Collection



**CADENCE**  
Contemporary Collection  
Note: black grills on the exterior,  
white on the interior.



**QUATTRO**  
Classic Collection



**CBG**  
Contemporary Collection



**RENOIR**  
Classic Collection



**FRAGRANCE**  
Contemporary Collection



**MYSTIFY**  
Contemporary and Classic  
Collection



**PIXEL**  
Classic Collection



# PATIO DOORS

**Novatech®**

## 550

The 550 door combines the sturdiness of wood with the durability of PVC. With its PVC panels welded to the narrow framework, this door lets in more light and enhances your living space. Its outstanding maintenance-free finish makes it perfect for renovation projects. Installation is easy thanks to the reinforced wood/PVC frame.



Exterior view  
X = Opening sash  
O = Fixed sash

5'



59½" × 79½"  
58½" × 81"  
59½" × 95½"

6'



71½" × 79½"  
70½" × 81"  
71½" × 95½"

7' & 8'



95½" × 79½"  
82½" × 81"  
94½" × 81"  
83½" × 95½"  
95½" × 95½"

9' & 12'



105" × 79½"  
103⅞" × 81"  
139⅞" × 81"  
105" × 95½"

9' & 12'



107⅞" × 79½"  
105⅞" × 81"  
141⅞" × 81"  
107⅞" × 95½"  
143⅞" × 95½"

9' door XO or OOX  
available upon request

10' & 12'



116⅞" × 79½"  
140½" × 79½"  
114½" × 81"  
138⅞" × 81"  
116⅞" × 95½"  
140½" × 95½"

**Low-E 80/70 on surface 3**

**Energy efficiency:** 34

**U factor:** 1.70

**Air filtration resistance:** A3

**Water resistance:** 400 Pa/B4

**Wind resistance:** C3

**Ease of operation test:** E3

**Resistance to forced entries:** F2

**Uniform structural load:** DP 45

**Overall:** PG-R45

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Canadian standards CAN/CGSB-82.1-M89

Reference: 71" × 81" door

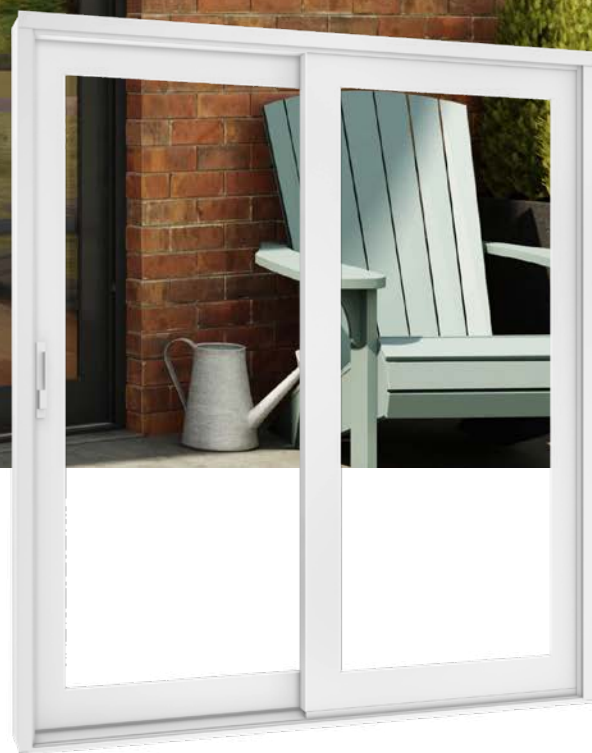
patio doors



# IMAGINE

## SLIDING GARDEN DOOR

This has all the charm of a garden door without the inconveniences of a swinging door. The large glass surfaces give this sliding door a classic look that lets you arrange the interior and exterior of your home without obstruction. Complement your patio door with one of our decorative options, such as a grille or integrated mini-blinds.



**Low-E 80/70 on surface 3**

**Energy efficiency:** 28

**U factor:** 1.76

**Air filtration resistance:** A3

**Water resistance:** 400 Pa/B4

**Wind resistance:** C3

**Ease of operation test:** E3

**Resistance to forced entries:** F2

**Uniform structural load:** DP 45

**Overall:** PG-R45

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Canadian standards CAN/CGSB-82.1-M89

Reference: 71 1/2" x 81 1/2" door



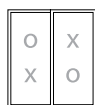
Exterior view  
X = Opening sash  
O = Fixed sash

5'



59 1/2" x 79 1/2"  
58 1/2" x 81"

6'



71 1/2" x 79 1/2"  
70 1/2" x 81"

9'



104" x 79 1/2"  
102 9/16" x 81"

9'



107 7/8" x 79 1/2"  
106 7/16" x 81"

9' door XOO or OOX  
available upon request

10' & 12'



116 1/2" x 79 1/2"  
114 5/8" x 81"  
140 9/16" x 79 1/2"  
138 11/16" x 81"



# ELEMENT

## HYBRID PATIO DOOR

The Element door combines the energy efficiency of PVC with the unequalled sturdiness of aluminium exterior cladding. This door comes in a wide range of colors so you can match it to your decor, no matter what the style, at no additional charge.



patio doors

**Low-E 80/70 on surface 3**

**Energy efficiency:** 32

**U factor:** 1.76

**Air filtration resistance:** A3

**Water resistance:** 400 Pa/B4

**Wind resistance:** C3

**Ease of operation test:** E3

**Resistance to forced entries:** F2

**Uniform structural load:** DP 50

**Overall:** PG-R50

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Canadian standards CAN/CGSB-82.1-M89

Reference: 71½" × 81" door

Exterior view  
X = Opening sash  
O = Fixed sash

5'



59½" × 79½"  
58½" × 81"  
59½" × 95½"

6'



71½" × 79½"  
70½" × 81"  
71½" × 95½"

7' & 8'



95½" × 79½"  
82½" × 81"  
94½" × 81"  
83½" × 95½"  
95½" × 95½"

9' & 12'



105" × 79½"  
103⅞" × 81"  
105" × 95½"  
139⅞" × 81"

9' & 12'



107⅞" × 79½"  
105⅞" × 81"  
141⅞" × 81"  
107⅞" × 95½"

9' door XOO or OOX  
available upon request

10' & 12'



116⅞" × 79½"  
140½" × 79½"  
114½" × 81"  
138⅞" × 81"  
116⅞" × 95½"  
140½" × 95½"



# URBANIA

## SLIDING ALUMINIUM DOOR

Enjoy your living space to the fullest with a door that makes the outdoors a natural extension of your living space. With its oversized panels and narrow frames, the Urbania door offers a panoramic view that will open up your home. It is durable, sturdy, and maintenance free, especially for colored doors.

**Low-E 80/70 on surface 3**

**Energy efficiency:** 31

**U factor:** 1.87

**Air filtration resistance:** A3

**Water resistance:** DP 50 / 360 Pa

**Uniform structural load:** LC 40 without reinforcement,  
CW 60 with reinforcement

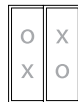
Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

Reference: 95 1/2" x 95 1/2" door



Exterior view  
X = Opening sash  
O = Fixed sash

5'



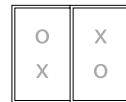
59 1/2" x 95 1/2"

6'



71 1/2" x 79 1/2"  
70 1/2" x 81"  
71 1/2" x 95 1/2"

8'



95 1/2" x 79 1/2"  
94 1/2" x 81"  
95 1/2" x 95 1/2"

9'



107" x 79 1/2"  
107" x 81"  
107" x 95 1/2"

10'



117 3/8" x 95 1/2"

12'



141 5/16" x 79 1/2"  
139 7/16" x 81"  
141 5/16" x 95 1/2"

16'



189 3/8" x 79 1/2"  
187 5/16" x 81"  
189 3/8" x 95 1/2"





# LOFT

## ALUMINIUM TILT'N'SLIDE DOOR

With its effortless operation, the oversized opening panel of the Loft door creates a seamless vision between the interior and the exterior that opens up your home. The Loft's lift-and-slide system allows the manufacture of large patio doors with only two panels. This design frees your field of vision from any unnecessary mullions.

**Low-E 80/70 on surface 3**

**Energy efficiency:** 31

**U factor:** 1.87

**Air filtration resistance:** A3

**Water resistance:** DP 50 / 360 Pa

**Uniform structural load:** LC 40 without reinforcement, CW 60 with reinforcement

Harmonised standards AAMA/WDMA/CSA101/I.S.2/A440-08

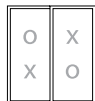
Reference: 95 1/2" x 95 1/2" door

patio doors



Exterior view  
X = Opening sash  
O = Fixed sash

6'



71 1/2" x 79 1/2"  
70 1/2" x 81"  
71 1/2" x 95 1/2"

8'



95 1/2" x 79 1/2"  
94 1/2" x 81"  
95 1/2" x 95 1/2"

9'



107" x 79 1/2"  
107" x 81"  
107" x 95 1/2"

10'



119" x 79 1/2"  
119" x 81"  
119" x 95 1/2"

12'



143" x 79 1/2"  
143" x 81"  
143" x 95 1/2"

# CUSTOM COLORS

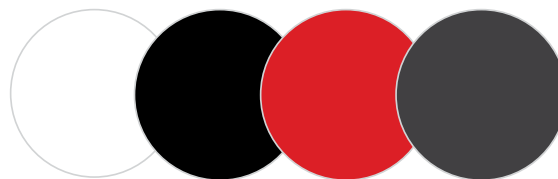


## WE DO THE PAINTING!

Roberge has its own paint shop in Abitibi, where we paint PVC or hybrid doors and windows. Offered in a wide range of colors and completely manufactured in the region, our products blend perfectly into your most colorful projects.

We use high-end reflective paint combined with conveniently located air cavities on the profiles to preserve the contraction/dilation properties of the PVC.

### POPULAR COLORS\*



White Black Bright Red Smoky

## PVC

Our PVC extrusions are manufactured from white resin. We also offer a wide range of fashion colors that we've specially selected for you.



## HYBRID

We offer two standard colors for the hybrid model: black and commercial brown. We also offer a wide range of fashion colors that we've specially selected for you.

Looking for an exact color to perfectly blend your doors and windows with your decor?

Roberge also offers the possibility of painting them in the color of your choice and can add other colors according to your needs. Bring your colors sample to the store and we'll be happy to integrate it to our products!

\*Colors for display purposes only

# WARRANTIES AND CERTIFICATIONS

## THE ROBERGE WARRANTY

### SUMMARY\*

#### WHITE PVC WINDOWS

20 YEARS - extruded PVC

#### PAINTED PVC AND ALUMINIUM WINDOWS

10 YEARS - extruded PVC and aluminium

#### LIMITED WARRANTY: SEALED UNIT

20 YEARS - condensation or dust deposits between the panes

#### TRANSFERRABLE WARRANTY

10 YEARS - from delivery date

#### PARTS AND LABOUR

1 YEAR - following purchase

#### HARDWARE AND PARTS

10 YEARS - casement and awning windows, ball bearing hinges

5 YEARS - sliding and hung windows, multipoint handles



\*For more details and to find out the conditions, consult our Roberge warranty certificate on our website.

## THE ENERGY STAR ADVANTAGE

**Roberge** is proud to announce that all of its window products, sold with Low-E argon **HER** Thermopane and swisspacers, are **ENERGY STAR** certified.

Roberge's windows are among the most energy-efficient products on the market. They offer reduced energy consumption, enhanced comfort, reduced exterior noise, less condensation in cold weather conditions, and maximum UV filtration to protect your furniture and floors.

**ENERGY STAR** is the international symbol of energy efficiency.







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