



WINDOW  
SYSTEM  
THE PINNACLE  
OF ELEGANCE  
AND PERFORMANCE



**ROBERGE**

## OVER 100 YEARS OF PASSIONATE PEOPLE!

In 1917, Alexandre Roberge starts his modest company in La Sarre, Abitibi-Témiscamingue. Skilled with his hands and passionate about work that is well done, he crafts wooden doors and windows by hand.

In 1950, Roberge becomes the most important company of its kind in Abitibi-Ouest. It is also in 1950 that Mr. Roberge's son, Jean-Guy, then 20 years old, joins his father in the family business and buys it in 1960. A formidable challenge lays ahead for the young 30-year-old man. Thanks to the same passion, he sets up a production line for doors and windows as well as a distribution network throughout the Abitibi-Témiscamingue and Northeastern Ontario regions. Towards the end of the 1970s, the infectious enthusiasm of the Roberges extends to the third generation, when the two grandsons, Pierre and Gaétan, join the company. Since then, the modernization of the door and window factory has made it possible to deliver a product that is continually better suited to the rigors of the Quebec climate.

Between 1999 and 2011, the company opens two sales branches; the first in Gatineau, then in Nepean. Today, the company contributes to the Quebec economy by creating more than 150 jobs.

In 2016, the company is acquired by local entrepreneurs who have at their heart the local economy, the regional products as well as their greatest asset - their employees, who do an outstanding job each and every day. In 2017 Roberge celebrated its 100th anniversary.

Roberge, The reflection of 100 years of expertise!



## PAINT

Our PVC extrusions are manufactured from white resins. However, Roberge offers the possibility of painting your windows in the colours of your choice to match them with your exterior finish. We've selected 20 fashion colours and can add other colours according to your needs.

We use high-end reflective paint, combined with conveniently located air cavities on the profiles to preserve the contraction/dilation properties of the PVC.

We offer two standard colours for the hybrid model, either black or commercial brown, as well as our 18 fashion colours.

## WINDOW STYLES

In order to meet the needs of both new constructions as well as retrofits, we offer two models of windows, colonial and contemporary, in PVC and hybrid models.

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## THE ENERGY STAR ADVANTAGE

Products with the ENERGY STAR symbol have been independently tested and certified among the most energy-saving products on the market today. Installing these products in your home will reduce energy consumption and save you money. Energy-saving products also enhance your comfort, offer a marked reduction in exterior noise, produce less condensation in cold weather conditions than standard products and provide maximum UV filtration to protect your furniture and floors.





Casement



Screen without handles or corners that never yellows

Awning

## CASEMENT AND AWNING

### 4000 SERIES

Choice of 4 all-PVC frames and 2 hybrid frames that meet the needs of your retrofit, new construction and self-build projects

All these frames can be painted on the outside

Structural construction for larger viewing area

Full 90 degree opening of the operating sashes to make cleaning the outside surface easier

Triple weatherstripping on the sash consisting of a series of three airtight and watertight barriers. A brush weatherstripping and two co-extruded bulb seals are integral components of the window sash. These gaskets will not stretch or shrink and are completely replaceable in the event of accidental damage

The screen is built with a coextruded frame, with no corners or handles, providing greater durability and better adhesion to the window frame and keeping out even the smallest flies with its black fibreglass mesh

Multipoints FERCO lock fitted with a 1 to 5 points stainless steel bar attachment, according to dimensions. Guarantees maximum water and wind tightness and provides greater structural integrity. Offered as a standard feature on all our casement windows

Fitted with a heavy-duty TRUTH operator from the Encore Series and a white Tango-style retractable handle

Solid steel lock & keeper system guarantees maximum security against intruders and creates a water tight seal

## FEATURES



### 4406 – 4 5/8"

Your best choice when high quality, performance and price are the dominant factors

Colonial design

The brickmould is integrated in the frame, eliminating any risk of water infiltration inside the wall



### 4607 – 6 1/2"

The best of the best, the highest quality and the best performance at a competitive price

Colonial design

The combined advantages of an integrated brickmould in the frame with the thermopane positioned in the warmest part of the wall, providing increased condensation resistance



Colonial design



Contemporary Design



Colonial design



Contemporary Design

### 4402 – 4 5/8"

Ideal for new constructions or retrofits when installation must be done from inside the building

Colonial and contemporary design

Designed to accept multiple exterior brickmoulds

### 4602 – 6 1/2"

Designed to increase condensation resistance to a maximum by positioning the thermopane in the warmest part of the wall

Colonial and contemporary design

The thermopane is positioned in the warmest part of the wall, providing increased condensation resistance

Designed to accept multiple exterior brickmoulds



Colonial design



Contemporary Design



Colonial design



Contemporary Design

### AL4402 – 5 1/8"

The warmth of PVC with the durability of aluminum

Colonial and contemporary design

Possibility of adding a colonial brickmould

### AL4402MB – 6 1/4"

The warmth of PVC with the durability of aluminum

Colonial and contemporary design

Integrated brickmould, eliminating the risk of water infiltration inside the wall



Hung

Pivoting

Sliding

Removable sash  
on rollers

## FEATURES



### 2402 – 4 5/8"

Ideal for new constructions or retrofits when installation must be done from inside the building. One of the most affordable windows

Colonial design

One opening sash and one fixed thermopane

Designed to accept multiple exterior brickmoulds



### 2607 – 6 1/2"

Designed to increase condensation resistance to a maximum by positioning the thermopane in the warmest part of the wall

Colonial design

One opening sash and one fixed thermopane

The combined advantages of an integrated brickmould in the frame with the thermopane positioned in the warmest part of the wall



### 2403 – 4 5/8"

Product that matches well with both the colonial or contemporary design

Two opening sashes maximise ventilation

Two sashes that incline and tilt to the inside for easy cleaning of exterior glass surfaces

Designed to accept multiple exterior brickmoulds

Removable sashes offer a large opening for entry or exit of material

Available in a version with rollers only



### 2405 – 4 5/8"

Ideal for new constructions or retrofits when installation must be done from inside the building. One of the most affordable windows

Contemporary design

One opening sash and one fixed thermopane

Designed to accept multiple exterior brickmoulds

## SLIDING AND HUNG

### 2000 SERIES

Choice of 3 all-PVC frames and 2 hybrid frames that meet the needs of your retrofit, new construction and self-build projects

Fixed mullion prevents forced entry (except 2403 – 4 5/8")

Triple weatherstripping, oversized at rails, for maximum weather tightness

Solid steel "INTERLOCK" lock & keeper system guarantees maximum security against intruders and creates a water tight seal

Sliding fitted with a removable "TILT OUT" sash that tilts inwards. In this sliding version, the sash is fitted with chrome plated tandem wheels to reduce friction

Sliding fitted with the "TILT N' SLIDE" system. In this configuration, the sash tilts into the room for full frame ventilation and safe and easy cleaning

Hung window equipped with a system of counterweights to facilitate opening and closing of the window



Colonial design



Contemporary Design



### AL2402 AND AL2405 – 4 5/8"

The warmth of PVC with the durability of aluminum

Colonial and contemporary design

One opening sash and one fixed thermopane

### AL2402MB – 6 1/4"

High-end hybrid window with aluminum clad frame and integrated brickmould, eliminating the risk of water infiltration in the wall

Contemporary design

One opening sash and one fixed thermopane



Casement

## ARCHITECTURAL WINDOWS

### ALL-PVC HYBRID WINDOWS

Choice of four all-PVC frames and five hybrid frames, which blend perfectly with 4000 and 2000 Series windows

A number of architectural window models are available

Sharing the same standard features as the 4000 and 2000 series

Available with multiple options of interior and exterior moulds from the 4000 and 2000 Series

Modular assembly for windows and doors for a range of possibilities

*Colours and performances are provided for reference only.  
For further details and information, please contact your  
authorized Roberge distributor.*

## FEATURES



### 4401 – 4 5/8"

This all-PVC frame is perfect for all types of irregular shapes

Colonial design

This frame can be curved to create shapes such as a half-moon, a circular arc, an oval or a circle as well as angular shapes such as a triangle, trapezoid, etc.

Lets in more light than the 4409 frame

ALSO  
AVAILABLE  
with aluminum  
cladding



### 4403 – 4 5/8"

This all-PVC frame maximizes the glass surface in windows with an irregular shape

Contemporary design

This frame maximizes the glass surface in windows with an angular geometric shape, such as a trapezoid, triangle, hexagon, etc.

Lets in more light than the 4408 frame

ALSO  
AVAILABLE  
with aluminum  
cladding



### 4408 – 4 5/8"

This all-PVC frame works well to simulate a casement or awning window sash

Contemporary design

Angular-shaped window, such as trapezoid, triangle, hexagon, etc.

ALSO  
AVAILABLE  
with aluminum  
cladding



### 4409 – 4 5/8"

This all-PVC frame is recommended for its resemblance to a casement or awning window sash

Colonial design

Angular-shaped window, such as trapezoid, triangle, hexagon, etc.

ALSO  
AVAILABLE  
with aluminum  
cladding



### 3663 – HYB 5 1/8"

High-end window with aluminum cladded frame

This frame can be curved to create shapes such as a half-moon, a circular arc, an oval, an elongated ellipse, etc.

# STANDARD FEATURES

## CASEMENT AND AWNING



Stainless steel retaining cap



Triple weather-stripping



Tango style retractable handle



Ferco multipoint lock (1 to 5 points)

## SLIDING AND HUNG



Tandem chrome-plated castors



Opening-limiting device



Interlock automatic lock

View our vast selection of casement, awning, sliding, hung, fixed or architectural window models, in white or painted PVC, colour hybrid, all with a colonial or contemporary style. For a retrofit or a new construction, you're sure to find what you're looking for.

- PVC multi-chambered designed profiles provide maximum insulation benefits
- The PVC white gloss finish offers higher pollution resistance and reduces adhesion
- Windows with a colonial design delivering aesthetic appeal that enhances the style and beauty of the window
- Windows with a contemporary and refined design offer a stylish appearance
- Aluminum cladding extrusions for the hybrid model are made of alloy and tempered 6063-T5, in accordance with NAFS-08
- We only use the highest quality paint for our PVC and our aluminium
- A wide range of colours allows you to match your windows to your home's exterior finishing
- We offer three choices of sashes: 7/8" double Low-E argon, 1 1/4" triple Low-E argon or triple with two Low-E coatings. Available options include PH Morocco coating, glue chip, sandblast or tinted
- The black spacer enhances the aesthetic appeal of the window
- A wide choice of grills that will match with your colonial or contemporary windows
- The thermopane mould is on the inside for optimum security and to make replacement easier
- The opening-limiting device available on our casement, sliding and hung windows stops the window from opening more than 100 mm as stipulated by the National Building Code of Canada 2010, a feature that makes the window safer, as illustrated on a sliding window
- A wide selection of brickmoulds to meet your needs
- Double built-in 1/2" & 3/4" drywall return for easy installation of multiple interior moulds
- Metal fasteners attached to all our windows makes installation easier

2000 and 4000 series windows meet the requirements of AAMA/WDMA/CSA 101/I.S. 2/A440-08 and the Canadian Supplement A440S1-09, with reference to the National Building Code of Canada 2010.

Our aluminum cladding extrusions are made of alloy and tempered 6063-T5, in accordance with NAFS-08 and are coated with PPG's high quality Acrynar® paint.

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## OPTIONS

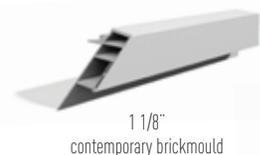
### EXTERIOR MOULDS



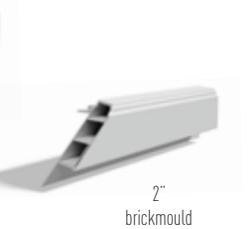
2" extension



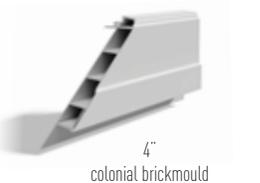
1 1/8" colonial brickmould



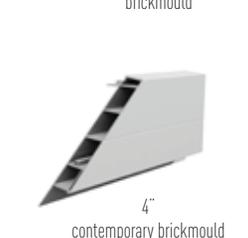
1 1/8" contemporary brickmould



2" brickmould



4" colonial brickmould



4" contemporary brickmould

### INTERIOR MOULDS



Corner mounted with extension, frame and rosette  
Extension available in 5 3/4", 7" and 10"  
Frame available in 2 1/2" and 3 3/8"



Pine or PVC-cladded wood extension in 5 5/8" or 9 1/4"

### SIMULATED DIVIDED LITES AND GRILLS



1 1/2" stylized PVC or coloured aluminium simulated divided lites



2" contemporary or coloured aluminium PVC simulated divided lites



3/4", 1" or 1 3/4" Georgian white or colour grill



5/8", 1" or 2" flat white or colour grill



White, tin, silver or brass tubular grill



Distributed by:



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